



HEAVY DUTY SINCE 1944

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Blade and Bolt Selection for Brown Cutters



500-27A
LENGTH 23 1/4"
HOLE SIZE 1 1/2"
OFFSET BLADE

Fits
Brown 460
Brown 415
Brown 472
Brown 416
Brown 484
through
S/N 1191
Brown 560
Brown 572
Brown 584



4-029A
LENGTH 29"
HOLE SIZE 1 1/2"
OFFSET BLADE

Fits
Brown 484
From S/N
1192
Brown 417



232-8418-4
LENGTH 35 1/2"
HOLE SIZE 1 1/2"
OFFSET BLADE

Fits
Brown 418

Bolt Head Wrenches are available for these bolts.
See Page 4.

Bolt torque is 600 to 700 ft/lbs.

**The bolt shank is 1-1/8" for stump jumper.
Part Number: TC-133KL**

The 1-1/2" hole in the blade fits here.



If your blade does not swing freely when torqued correctly, install 1 or 2 shims. The bolt will loosen if the blade is fouled.
Part Number: TC-133S
Socket size for nut is: 1-5/8"



TC-133KL



TC-133S



Fits
Brown 815
TCO-2500C
TCO-2505C
TCO-2515C

UK-905

LENGTH 16"
HOLE SIZE 1 1/2"



Fits
80-TC-72R
80-TC-OHD

UK-906

LENGTH 20"
HOLE SIZE 1 1/2"



Fits
Brown 816
Brown 826
TCF-2605
TCF-2600
TCF-2610
TCF-2615
TCO-2600C
TCO-2605C
TCO-2610C
TCO-2615C

UK-120

LENGTH 20"
HOLE SIZE 1 3/4"

Bolt Head Wrenches are available for these bolts. See Page 4.

TC-120NB-KIT



TC2-005S



UK-8100

Hole Size 1-3/4"

FITS: BROWN 8200

OFFSET BLADE

The bolt shank is 1-1/4" in blade bar.
Part Number: **TC-120NB-KIT**

Bolt torque is 900 to 1100 ft/lbs.

If your blade does not swing freely when torqued correctly, install 1 or 2 shims. The bolt WILL loosen if the blade is fouled.

Part Number: **TC2-005S**

Socket size for nut is: 1-13/16"





UK-165NB

Length 18"
Hole Size 2-3/4"

Fits
TCF-2620
TCF-2625
TCO-2620C
TCO-2625C
TCR-2620C
TCR-2625C



UK-165BBNB

Bent Blade
Length 18"
Hole Size 2-3/4"
OFFSET BLADE

Fits
S-9604
All Models



Fits
Brown 672HD
All Models
Brown 684
All Models
Brown 672

T5-079NB

Length 28-3/4"
Hole Size 2-3/4"
OFFSET BLADE

Bolt torque is 1200 to 1500 ft/lbs.

T5-165NB



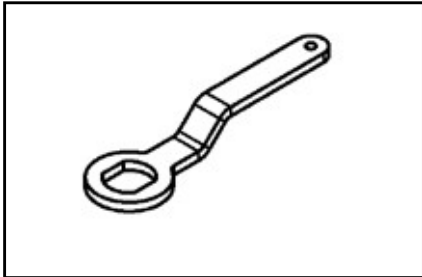
Bolt Head Wrenches are available for these bolts. See Page 4.

**The bolt shank is 1-3/4" in blade bar.
Part Number: T5-165NB**

If your blade does not swing freely when torqued correctly, install 1 or 2 shims. The bolt WILL loosen if the blade is fouled. Part Number: **T5-165S**
Socket size for nut is: 2 3/4"



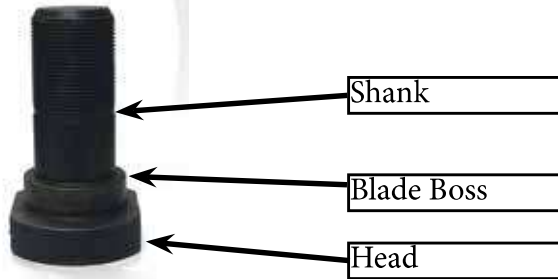
T5-165S



Bolt Head Wrenches are available for these bolts

Bolt Head Wrenches		
Bolt	Wrench	Width Across Flats
TC-133KL	NB-133 WRENCH	2-3/8"
TC-120NB-KIT	TC-120 WRENCH	2-1/2"
T5-165NB	TC-165B WRENCH	4"

Blade Bolt Parts



Shank

Blade Boss

Head

Wide Cutter Blades and Bolts

Fits: Brown 1200, Brown 1600, Brown 1800, Brown 1800SH

232-0310
Blade - Double
Edged Offset

232-0300
Blade - Left
Hand, Airlift
Offset

232-0305
Blade - Right
Hand, Airlift
Offset



OFFSET BLADES

232-0315
Fixed Blade
4 Bolt

For Shredder Package (SH)



For Single Airlift Blades
Use TC-133KL for Blade Bolts

Fixed Blade Bolts and Nuts
HC510C32Z - 5/8-11 x 2" HCS Gr 5 Zinc
NNE58CZ - Nut, Nylon Lock 5/8-11 Zinc

